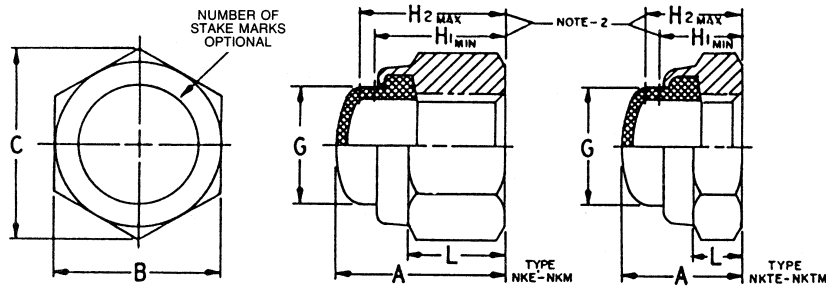




The bright purple nylon insert identifies Tork Lok Nuts and denotes precision manufacture from the finest materials, to assure top product performance. "Look for the Royal Purple Insert!"



NKM/NKE/NKTM/NKTE NYLON INSERT/CAP LOCKNUTS



CONTINENTAL-AERO PART NUMBER	THREAD	A REF.	B	C REF.	G REF.	BOLT END		L REF.	APPROX WEIGHT LB/100
						H1 MIN	H2 MAX		
xxNKM40	4-40UNC-3B	.241	.252-.240	.275	.140	.147	.203	.081	.15
xxNKTM40		.210				.116	.172	.075	.11
xxNKM48	4-48UNF-3B	.241				.147	.203	.081	.15
xxNKTM48		.210				.116	.172	.075	.11
xxNKM62	6-32UNC-3B	.297	.314-.302	.344	.200	.179	.239	.103	.27
xxNKTM62		.249				.131	.191	.090	.20
xxNKM60	6-40UNF-3B	.297				.179	.239	.103	.27
xxNKTM60		.249				.131	.191	.090	.20
xxNKM82	8-32UNC-3B	.353	.346-.334	.378	.225	.236	.295	.140	.43
xxNKTM82		.308				.191	.250	.110	.31
xxNKM86	8-36UNF-3B	.353				.236	.295	.140	.43
xxNKTM86		.308				.191	.250	.110	.31
xxNKM04	10-24UNC-3B	.363	.377-.365	.413	.234	.262	.314	.140	.50
xxNKTM04		.308				.207	.259	.110	.36
xxNKM02	10-32UNF-3B	.363				.262	.314	.140	.50
xxNKTM02		.308				.207	.259	.110	.36
xxNKM124	12-24UNC-3B	.480	.440-.428	.488	.290	.342	.411	.225	.92
xxNKTM124		.380				.242	.311	.125	.55
xxNKM128	12-28UNF-3B	.480				.342	.411	.225	.92
xxNKTM128		.380				.242	.311	.125	.55
xxNKE048	¼-28UNF-3B	.480	.440-.428	.488	.290	.344	.435	.225	.95
xxNKTE048		.380				.244	.335	.125	.55
xxNKE054	⅝-24UNF-3B	.503	.502-.490	.557	.343	.400	.462	.250	1.30
xxNKTE054		.427				.308	.386	.158	.86
xxNKE064	¾-24UNF-3B	.622	.564-.553	.628	.415	.498	.575	.335	1.90
xxNKTE064		.437				.313	.390	.150	1.05
xxNKE070	⅞-20UNF-3B	.649	.627-.615	.698	.480	.505	.596	.324	2.40
xxNKTE070		.519				.375	.466	.225	1.40
xxNKE080	1-20UNF-3B	.834	.752-.740	.840	.556	.649	.738	.464	4.30
xxNKTE080		.549				.360	.489	.190	2.20

Also stock in coarse threads.

MATERIAL: Nut - Steel and Stainless Steel with a Nylon Cap

FINISH: As required

LOCKING INSERT: Nylon (250°F max performance). Purple, White, Black or Gray.
Sealing - 80 psi (See Application Note).

APPLICATION: Type NKM, NKE, NKTM and NKTE Cap Nuts are designed for use in place of Standard and Thin Height hex nuts in applications where for reasons of safety or appearance, it is desirable to cover exposed bolt ends. They are also suitable for sealing internal or external pressures, up to 80 PSI past the bolt threads, provided a proper seal is effected between the nut seat and its mating surface.

NOTES: 1. The locking insert and cap are an integral part.
2. "H2" maximum designates the maximum recommended bolt entry to avoid contact with the top of the cap.
"H1" minimum designates the minimum recommended bolt entry to insure satisfactory locking performance.