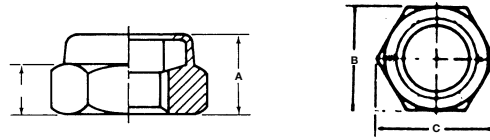




The bright purple nylon insert identifies Tork Lok Nuts and denotes precision manufacture from the finest materials, to assure top product performance. "Look for the Royal Purple Insert!"



1660 SERIES



Size	Continental-Aero Part Number *See Note	Thread †See Note	Weight - Lbs./C			A Height **See Note	B Across Flats	C (Ref) Across Corners	D (Ref) Wrench Pad
			Steel & St. St.	Alum.	Brass				
#0	xx1660-00	0-80	—	—	.013	.065	.111-.104	.116	.045
#1	xx1660-12	1-72	—	.006	.017	.080	.127-.120	.134	.060
#2	xx1660-26	2-56	.036	.012	.036	.095	.158-.150	.169	.060
	xx1660-24	2-64							
#3	xx1660-38	3-48	—	—	.062	.110	.190-.181	.205	.070
	xx1660-36	3-56							
#4	xx1660-40	4-40	.060	.020	.060	.110	.190-.181	.205	.070
	xx1660-48	4-48							

***Note: Nut Material & Finish:** See the list below for material and finish digits to use in place of "xx" in part numbers above.

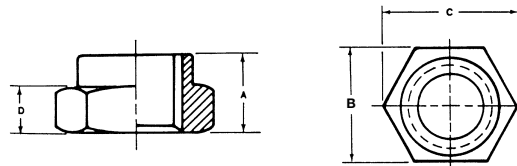
For the 1st digit, use:
 2 — If the part is made of low carbon steel
 6 — If the part is made of aluminum 2011-T3 or equivalent
 7 — If the part is made of 18/8 stainless steel
 9 — If the part is made of commercial half-hard brass

For the 2nd digit, use:
 1 — If the finish is zinc
 2 — If the finish is cadmium
 8 — If the finish is alodine
 9 — If the finish is plain

EXAMPLE: 22-1660-40 is a #4-40 low carbon steel, cadmium plated miniature hex nut.

****Note: TOLERANCES:** ±.010 Dec.; ±.2° Ang., unless other wise specified
†Note: Thread Sizes: Other thread sizes are available from stock or on application.

Locking Insert: Purple nylon, Zytel 101, 250°F Max.
Applications: Radio/radar equipment, electronic computers, switches, instruments, and related products where design requires miniaturization and reduced installation clearance in a high quality locknut.



Size	Continental-Aero Part Number *See Note	Thread †See Note	Weight Lbs./C (Steel)	A Height **See Note	B Across Flats	C (Ref) Across Corners	D (Ref) Wrench Pad
#2	xxLH1660-26	2-56	.028	.095	.158-.150	.169	.048
#3	xxLH1660-38	3-48	.045	.110	.190-.181	.205	.063
#4	xxLH1660-40	4-40	.045	.110	.190-.181	.205	.063
#5	xxLH1660-50	5-40	.045	.120	.190-.181	.205	.076
#6	xxLH1660-62	6-32	.088	.140	.220-.212	.233	.085

***Note:** See inside front cover for parts nomenclature; substitute digits for material and finish in place of "xx" in part numbers above.

****Note:** TOLERANCES — ±.005

†Note: Other thread sizes are available from stock or on application.

The LH1660 Series is made of stainless steel, type 18-8/303, suitable for application at 900°F with the addition of dry lubricant (molybdenum disulphide). The LH1660 Series is also available in carbon steel suitable for application at 450°F.

When ordering for use at higher temperature ranges requiring dry film lubricant, specify prefix "RM." Example: RM79LH1660-40.

LH1660 SERIES